

Date: Wednesday, 17/09/2008 10:32:52 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HINGE ASSEMBLY LOWER DOOR
Job Number : 42050	
Estimate Number : 13562	
P.O. Number :	Part Number : D3813041
This Issue : 17/09/2008 S.O. No. :	Drawing Number : D3813 PREL <i>proto</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : PREL
Previous Run :	Material :
Written By : <i>JLM 08-09-17</i>	Due Date : 24/09/2008 Qty: 3 Um: Each
Checked & Approved By :	
Comment : Est Rev: A New Issue 08-09-09 JLM Verified By: EC	

Additional Product

FOR ENGINEERING USE ONLY

~~PRELIMINARY ISSUE~~

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D38131 Hinge, Upper Door



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Hinge, Upper Door

Batch:

*42052(x4)**JS 08/10/06 (X4)*

2.0 D35183 Stainless Steel Ball Joint Rod End



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Stainless Steel Ball Joint Rod End

Batch:

*39029**JS 08/10/03 (X3)*

3.0 NAS5096 Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

BATCH:

*M109249**JS 08/10/03 (X3)*

4.0 MS124738 Heli-Coil 3/8-24 unf



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Heli-Coil 3/8-24 unf

BATCH:

*M109249**JS 08/10/03 (X3)*

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Install helicoils as per Dwg D3813

2-Install Ball joint and nut loosely as per Dwg D3813

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE ASSEMBLY LOWER DOOR

Job Number: 42050

Part Number: D3813041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

DS 08/10/03

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Charge to a

POSITIVE RECALL

EFFECTIVE 08.09.07 AUTH ke

RELEASED _____ DATE _____

00252A N/A

W 08-4006

1960
1961